

	50 x 50 GALV WELDMESH, 3.0mm WIRE ——— DIAMETER – ARC WG322 OR SIMILAR FULLY WELDED TO SHS FRAMES (TYP.).					
	50 x 1 TO SI	50 x 20 x 2.0 RHS MULLIONS SHOP WELDED TO SCREEN FRAMES, EVENLY DISTRIBUTED — AS SHOWN ON ELEVATIONS (TYP.).				
	WELD	ED CONST	IS FRAMED SCRE RUCTION (TYP.).			
	1 EAC FRAM CONN AND	50 x 55 x 6 PLATE CLEATS SHOP WELDED – 1 EACH TO SCREEN AND STRUCTURAL FRAMING MEMBERS, 1 x M12 BOLT PER CONNECTION. REFER TO 'WALL FRAMING AND MESH SCREEN ELEVATIONS' FOR LOCATIONS (TYP.)				
	75 x 55 x 6 PLATED CLEATS SHOP WELDED1 TO EACH MEMBER, 2 x M12 BOLTEDCONNECTION. TYPICAL ALL SB1. LB1 ANDDOOR HEAD CONNECTIONS TO C1 / M1.					
	HOLL ——— SMOC	6mm PLATE FULL SEAL WELD TO CAP HOLLOW SECTIONS OPEN ENDS, GRIND EDGES - SMOOTH. TYPICAL FOR ALL HOLLOW SECTION ENDS USED FOR PLATED CONNECTIONS.				
<u> </u>	—— 75 x 1	50 x 2.0 R⊦	IS DOOR HEAD.			
DOOR STOPS, SHOP WELDED TO EAD, 20mm LONG TACK WELDS AT YP.).						
DOOR JAMB SHOP WELDED TO M1, WELDS AT 200mm MAX CRS (TYP.).						
DS, GRIND E	TO CAP HOLL DGES SMOOT CTION ENDS N	H.				
STANDARD DRAWINGS REST AREA INFRASTRUCTURE TOILET BLOCK						
DETAILS 3, 4 AND 5 ITG PROJECT NO. NTG ASSET NO. SHEET NO. NTG DRAWING NO. AMENDMENT SHEET A14 OF 15 CS3813 0 A3						